TECHNICAL SPECIFICATIONS

KURZ INSTRUMENTS INC.

Insertion Flow Meter
Series 454FTB

The Kurz 454FTB single-point insertion flow meter for industrial gas flow measurement includes the qualities and features found in all Kurz constant temperature thermal flow meters that make them outperform all other currently available thermal mass flow meters, including:

- The highest repeatability, accuracy, and reliability available
- The fastest response to temperature and velocity changes in the industry
- Constant temperature thermal technology
- Interchangeable sensor and electronics (single circuit board) — no matched sets
- Continuous self-monitoring electronics that verify the integrity of sensor wiring and measurements
- Sensor does not overheat at zero flow using a unique constant temperature control method and power limiting design
- Zero velocity as a valid data point
- Insensitive to left or right horizontal installations
- Completely field configurable using the local user interface or via a computer connection
- Supports HART, Profibus DP, and Modbus communication protocols
- User-programmable correction factors to compensate for velocity profiles
- User-defined binary gas compositions or up to five multiple gas calibrations
- Velocity-temperature mapping for wide ranging velocity and temperature
- Sensor Blockage Correction Factor (SBCF)
- Flexibility with transmitter-attached or transmitter-separate designs
- Patented digital sensor control circuit (US 7,418,878)

Kurz Instruments is dedicated to manufacturing and marketing the best thermal mass flow meters available and to support our customers in their efforts to improve their businesses.

Applications

Primary, secondary, tertiary & overfire air
Stack & flue gas
Flare gas
Boilers & recovery boilers
Industrial and process gases
Compressed air
Coal pulverizer air
Cement plants
Aeration air and treated biogas
EPA & AMS emissions monitoring

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SPECIFICATIONS

- **Velocity range**
  0 to 70,000 SFPM (325 NMPS)
- **Flow accuracy** (SCFM at laboratory conditions)
  ± (1% of reading +20 SFPM)
- **0.25% reading repeatability**
- **Velocity time constant**
  1 second for velocity changes at 6,000 SFPM (constant temperature)
- **Process temperature time constant**
  8 seconds for temperature changes at 6,000 SFPM (constant velocity)
- **Temperature accuracy**
  ± (0.5% of reading +1°C) for velocities above 100 SFPM
- **Electronics operating temperature**
  Integral display
  -13°F to 149°F (-25°C to 65°C)
  Remote aluminum enclosure
  -40°F to 149°F (-40°C to 65°C)
  Remote polycarbonate enclosure
  -13°F to 122°F (-25°C to 50°C)

PROCESS CONDITIONS

- **Process pressure rating**
  Up to 300 PSIG (20 BARg)
- **Process temperature rating**
  -40°F to 500°F (-40°C to 260°C) HT or
  -40°F to 932°F (-40°C to 500°C) HHT

APPROVALS

- **EPA mandatory GHG certification**
  40 CFR 98.34(c)(1)
- **Alarm output conformity**
  NAMUR NE43
- **CE and UKCA compliance**
  EMC, LVD, PED, ROHS, and WEEE
- **Canadian Registration**
  CRN
- **cETLus, ATEX, UKEX, IECEx approvals for Explosive Atmospheres protection by Flameproof and Increased Safety**
  EN/IEC/UL/CSA C22.2/60079-0
  EN/IEC/UL/CSA C22.2/60079-1
  EN/IEC/UL/CSA C22.2/60079-7
  Class I, Div. 1, Group B, C, and D
  Class I, Div. 2, Group A, B, C, and D

TRANSMITTER FEATURES

- **Aluminum (Type 4, IP66) dual chamber polyester powder-coated enclosure**
- **Adjustable display/keypad orientation**
- **Optically-isolated loop powered 4-20mA output** (±48 VDC isolation)
  12-bit resolution and accuracy
  Maximum loop resistance is 300Ω at 18 VDC, 550Ω at 24 VDC,1400Ω at 36 VDC
- **Input power**
  AC (85-264 V 50/60 Hz, 24 watts max.) or DC (24 V ±10%), 1 A max.
- **Integral or remote user interface**
- **Easy-to-use interface**
  Backlit display / keypad
  2-lines of 16-characters each
- **User-configurable flow display (scrolling or static)**
- **User-configurable English or metric units for mass flow rate, mass velocity, and process temperature**
  °C, °F, KGH, KGM, NCMH, NLPM, NMPS, PPD, PPH, PPM, SCFH, SCFM, SCMH, SFPM, SLPM, SMPS
- **Velocity-dependent correction factors for flow rate**
- **Two optically isolated solid-state relays / alarms**
  Configurable as alarm outputs, pulsed totalizer output, or air purge cleaning
- **Built-in zero-mid-span drift check**
- **Built-in flow totalizers and elapsed time**
- **User-configurable digital filtering from 0 to 600 seconds**
- **Configuration/data access**
  USB or RS-485 Modbus (ASCII or RTU)
- **Meter memory**
  200 recent events, top 20 min/max, and 56 hours (10 second samples of trends)
- **3-year warranty**

SUPPORT & ELEMENT COMPONENTS

- **Sensor material**
  C-276 alloy all-welded sensor construction (standard)
- **Sensor support**
  316L stainless steel (standard)
  C-276 alloy (optional)
  PTFE coated (optional)
- **Sensor support diameter**
  1/2", 3/4", and 1"
  (12.7 mm, 19.05 mm, and 25.4 mm)
- **Sensor support length**
  6" to 60" (152 mm to 1524 mm)
- **3-year warranty**

OPTIONS

- **Enclosures**
  Aluminum, stainless steel, or remote-only polycarbonate
- **Multiple gas calibrations with up to five curves loaded in memory**
- **User-defined binary gas compositions**
- **One 4-20mA non-isolated analog input**
- **Digital input dedicated to purge and zero-mid-span drift check**
- **Pulsed output as a remote flow totalizer**
- **Flow valve PID controller and configurable control application**
  Permits controlling set point velocity or flow rate through available control valve, damper, or 4-20mA interface
- **Hardware accessories**
  Available hardware includes flanges, ball valves, restraints, retractors, cable glands, conduit seals, cable, compression fittings, packing glands, and branch fittings
- **Communication protocols**
  HART (v7 FSK) and PROFIBUS DP
- **SIL1 certification**
  via TUV Rheinland

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PROCESS TEMPERATURE & COMPENSATION

Temperature influences the physical properties of gases, so temperature compensation is required for a thermal sensor to accurately measure gas flow rates.

- **Standard Temperature Compensation** (STC) is used for process temperatures from 0°C to 125°C or from 0°C to 260°C over a moderate velocity range.
- **Velocity Temperature Mapping** (VTM) is used when the process temperature and gas velocity vary widely. Multiple velocity calibrations are stored in the meter. VTM compensation is based on air; specific gas correlations are required to ensure accuracy at high temperatures.

ANALOG & DIGITAL INPUTS

All options include USB interface with ASCII text and Modbus protocol through RS-485.

The 4-20mA analog outputs (AO) are used for flow rate and/or temperature, or one AO for PID flow control. All AO are NAMUR NE-43 compliant.

Relay digital outputs (DO) can be alarms, EPA zero-mid-span drift is active, or pulsed totalizer function. PID uses one 4-20mA output for the flow controller. The EPA zero-mid-span drift check requires a contact closure to start the drift check. All 4-20mA outputs are used during the Drift Check Calibration process.

EPA zero-mid-span drift check can be initiated using digital inputs (DI), elapsed runtime automatic drift check, Modbus, or HART.

The 4-20mA analog input (AI) supports feedback to the device.

SPECIALTY GAS VELOCITY CALIBRATION

There are two types of gas calibration:

- **Laboratory gas calibrations** are performed with gases of high purity and are NIST traceable. Values above the calibrating facility limit are correlated up to the specified range. Customers must specify the calibration process pressure.
- **Correlation gas calibrations** are based on experimental data correlated to an Air calibration at ambient pressure and temperature. The flow element is calibrated in Air, and then an additional calibration data sheet is generated using the correlation factors. All correlation calibrations include velocity-temperature mapping.

Add ±5% of reading to the accuracy specification when using a correlation calibration.

For Oxygen gas, the customer is responsible for ensuring the mass flow sensor is clean of hydrocarbons and safe for Oxygen use.

AIR PURGE SENSOR CLEANING SYSTEM

The primary application for the Model 454PFTB is extremely dirty stacks and ducts having dry particulate matter that can build up on the sensors. Applications include fossil-fueled power boilers, municipal waste incinerators, and combustion air flow situations with entrained fly ash.

The Model 454PFTB is designed to measure air flow only at ambient pressure. Canadian Registration (CRN) is not available for the Model 454PFTB.

The Model 454PFTB has a special nozzle in the sensor window for use with the Model 146 Air Sensor Cleaning System. Sensor cleaning is accomplished by a short, high-pressure blast (sonic velocity) of air directed at the two sensors. The flow measurement value is held during the purge cycle.

The 454PFTB has a built-in timer and relay to initiate the purge cycle. Kurz provides solenoid valves and air blow-down tanks to allow periodic or on-demand cleaning. The air blow-down tank uses customer-supplied compressed air (instrument quality) at 60 to 125 PSIG. The average cleaning air consumption is less than 0.125 SCFM.

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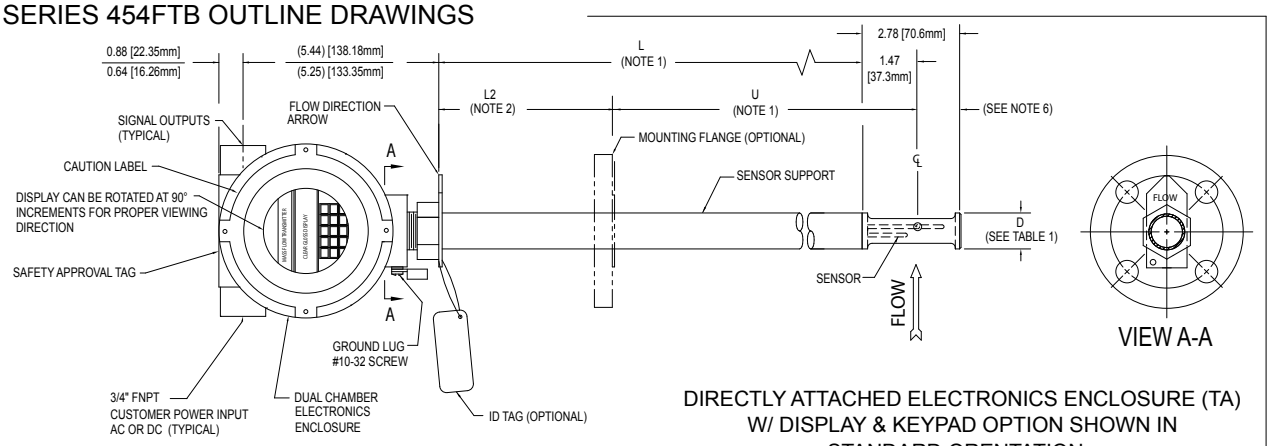
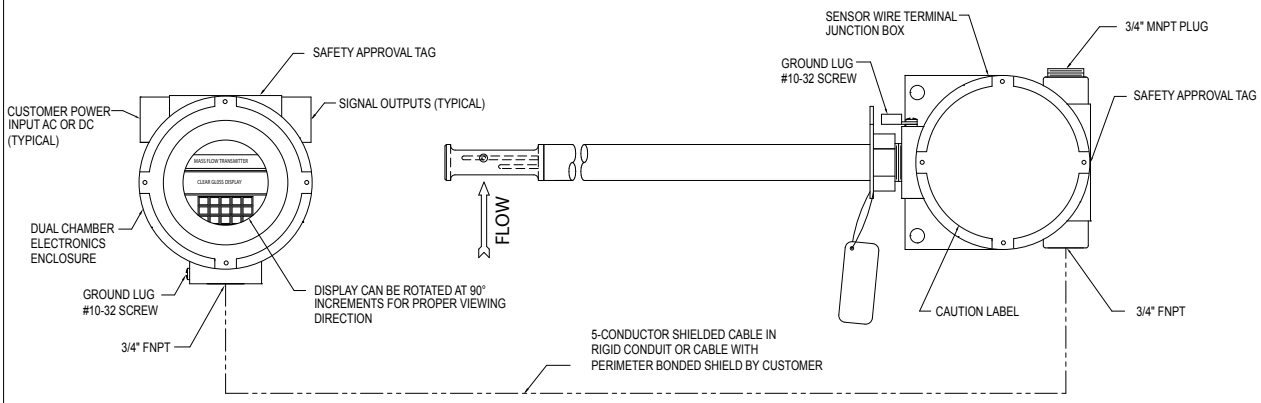
SERIES 454FTB OUTLINE DRAWINGS



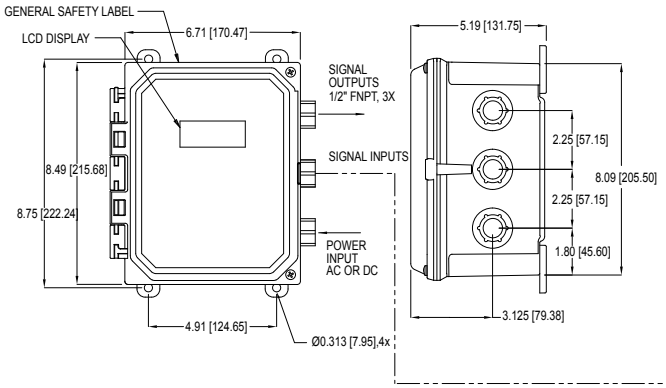
DIRECTLY ATTACHED ELECTRONICS ENCLOSURE (TA)
W/ DISPLAY & KEYPAD OPTION SHOWN IN
STANDARD ORENTATION
(NOTE 5)



SENSOR ELECTRONICS FOR
REMOTELY ATTACHED
ELECTRONICS ENCLOSURE (TS)
W/ DISPLAY & KEYPAD OPTION (SHOWN)
(NOTES 4 & 5)

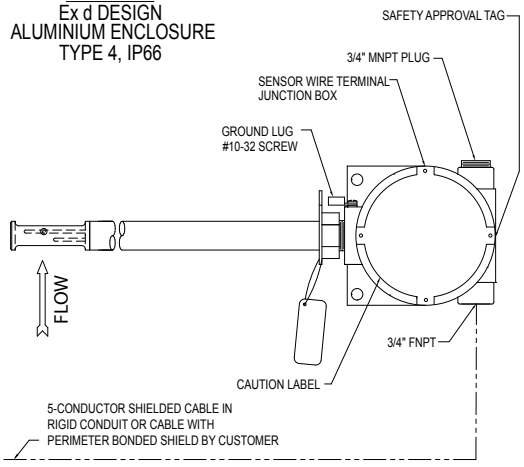
PROBE ASSEMBLY FOR
REMOTELY ATTACHED
ELECTRONICS ENCLOSURE (TS)
(NOTES 3 & 5)

ZONE 2
Ex e DESIGN
POLYCARBONATE ENCLOSURE



SENSOR ELECTRONICS FOR REMOTELY ATTACHED
ELECTRONICS ENCLOSURE (PTS) (WALL MOUNT)
W/ DISPLAY & KEYPAD OPTION (SHOWN)
(NOTES 5, 6 & 7)

ZONE 1
Ex d DESIGN
ALUMINIUM ENCLOSURE
TYPE 4, IP66



PROBE ASSEMBLY FOR REMOTELY ATTACHED
ELECTRONICS ENCLOSURE (TS)
(NOTES 5, 6 & 7)

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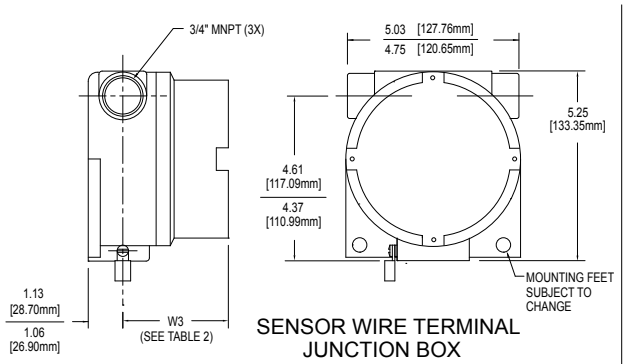
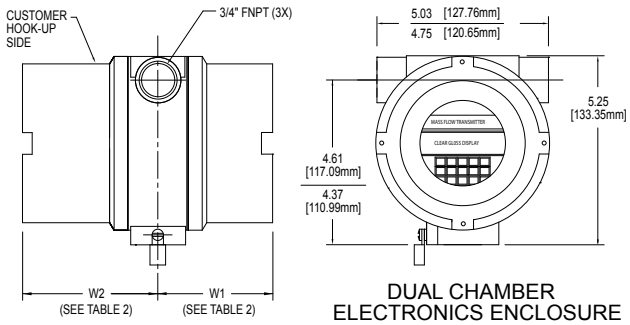
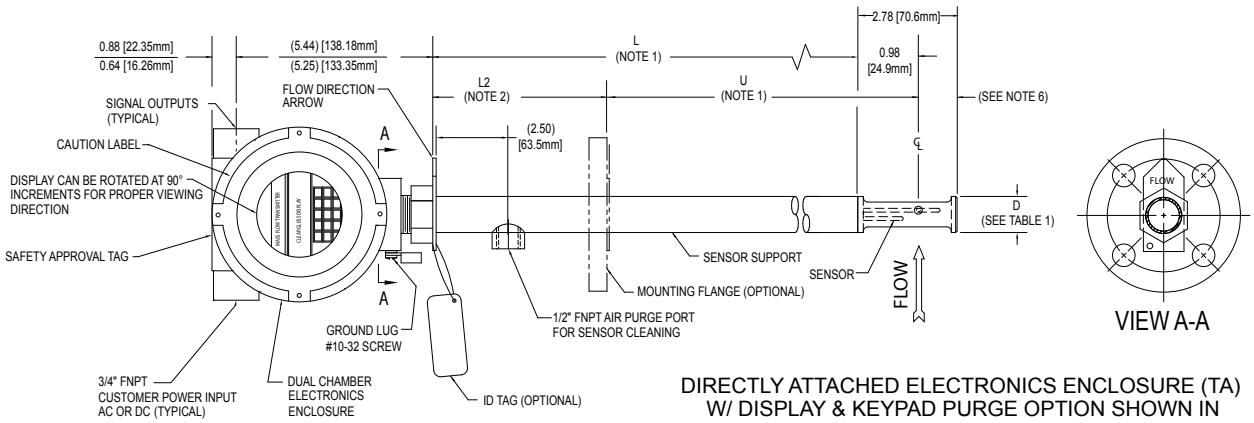
SERIES 454FTB OUTLINE DRAWINGS (cont'd)



SENSOR WIRE TERMINAL JUNCTION BOX (NOTES 4 & 5)



DUAL CHAMBER ELECTRONICS ENCLOSURE (SHOWN W/ WINDOW LID) (NOTE 5)



DIRECTLY ATTACHED ELECTRONICS ENCLOSURE (TA) W/ DISPLAY & KEYPAD PURGE OPTION SHOWN IN STANDARD ORENTATION (NOTE 5)

TABLE 1. PROBE DIAMETER DIMENSION

MODEL NO.	D
-08	0.50 [12.7mm]
-12	0.75 [19.05mm]
-16	1.00 [25.4mm]

TABLE 2. ENCLOSURE DIMENSION (NOTE 5)

INPUT POWER	DISPLAY / KEYPAD	W1 (MAX.) / (MIN.)	W2 (MAX.) / (MIN.)	W3 (MAX.) / (MIN.)
AC	YES	3.63 [92.20mm] / 3.41 [86.61mm]	5.01 [127.25mm] / 4.69 [119.13mm]	N/A
AC	NO	3.16 [80.26mm] / 2.81 [71.37mm]	5.01 [127.25mm] / 4.69 [119.13mm]	N/A
24VDC	YES	3.63 [92.20mm] / 3.41 [86.61mm]	5.01 [127.25mm] / 4.69 [119.13mm]	N/A
24VDC	NO (NOTE 4)	N/A	N/A	5.01 [127.25mm] / 4.88 [123.95mm]
SENSOR WIRE TERMINAL J-BOX (FOR REMOTE OPT.)		N/A	N/A	3.16 [80.26mm] / 2.81 [71.37mm]

NOTES:

1) FOR FLANGED OPTION: L = (L2 + U - 1.47 [37.3mm]) (MIN.) = 4.00 [101.6mm]
   FOR PURGE L = (L2 + U - 0.98 [24.9mm])
2) L2 (MIN.) FOR -HT TO BE 5.00 [127mm]
   L2 (MIN.) FOR -HHT TO BE 8.00 [203.2 mm]
3) THIS PROBE CONFIGURATION ALSO USED FOR DIRECTLY ATTACHED, DC POWERED, WITHOUT DISPLAY.
4) SENSOR WIRE TERMINIAL JUNCTION BOX USED FOR SENSOR ELECTRONICS FOR DC POWERED, WITHOUT DISPLAY.
5) ENCLOSURE STYLES AND DIMENSIONS ARE SUBJECT TO CHANGE.
6) DIM. FOR ALL 454FTB TO BE 1.3 [33 mm]
   DIM. FOR 454PFTB-16 TO BE 1.8 [46 mm]
7) THIS CONFIGURATIONS ALLOWS FOR PROBE ASSY TO BE MOUNTED IN ZONE 1 AREA

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756 _ _ _	_	_ _	_	_	_	_ _ _	_	_ _	_	_ _ _	_	_ _ _ _
Parent number	F1	F2	F3	F4	F5	F6	F7	F8	F9	F10	F11	F12

Parent Number	Model	Support Diameter
756051	454FTB-08-HT	1/2"
756052	454FTB-08-HHT	1/2"
756053	454FTB-12-HT	3/4"
756054	454FTB-12-HHT	3/4"
756055	454FTB-16-HT	1"
756056	454FTB-16-HHT	1"
756057	454PFTB-16-HT	1"

F1	Option	Electronics Enclosure Configuration and Input Power
	A	Directly attached dual-chamber electronics enclosure, AC power, display / keypad
	B	Directly attached dual-chamber electronics enclosure, AC power, without display / keypad
	C	Directly attached dual-chamber electronics enclosure rotated 180° for viewing, AC power, display / keypad
	D	Remote dual-chamber electronics enclosure, AC power, display / keypad
	E	Remote dual-chamber electronics enclosure, AC power, without display / keypad
	F	Directly attached dual-chamber electronics enclosure, DC power, display / keypad
	G	Directly attached dual-chamber electronics enclosure rotated 180° for viewing, DC power, display / keypad
	H	Directly attached single-chamber electronics enclosure, DC power, without display / keypad
	I	Remote dual-chamber electronics enclosure, DC power, display / keypad
	J	Remote single-chamber electronics enclosure, DC power, without display / keypad
	R	Remote polycarbonate electronics enclosure, AC/DC power, with display / keypad
	S	Remote polycarbonate electronics enclosure, AC/DC power, without display / keypad
	T	Remote stainless steel electronics enclosure, AC power, with display / keypad
	V	Remote stainless steel electronics enclosure, AC power, without display / keypad
	W	Remote stainless steel electronics enclosure, DC power, with display / keypad
	X	Remote stainless steel electronics enclosure, DC power, without display / keypad

F2	Sensor & Probe Support / Flange Material
	Choose one option from each category.

Option	Sensor Material (first digit)
3	C-276 alloy
7	C-276 alloy with abrasion-resistant aluminum titanium nitride (AlTiN) coating

Option	Probe Support Material (second digit)
2	316L stainless steel
3	C-276 alloy
8	C-276 alloy with PTFE coating cured for chemical resistance HHT models only, temperature maximum up to 260°C.

F3	Option	Probe Support Length	
	B	6" (152 mm)	(0.5", 0.75", or 1" probe)
	C	9" (229 mm)	(0.5", 0.75", or 1" probe)
	D	12" (305 mm)	(0.5", 0.75", or 1" probe)
	F	18" (457 mm)	(0.75" or 1" probe)
	H	24" (610 mm)	(0.75" or 1" probe)
	J	30" (762 mm)	(0.75" or 1" probe)
	K	36" (914 mm)	(0.75" or 1" probe)
	M	48" (1219 mm)	(1" probe)
	P	60" (1524 mm)	(1" probe)

F4	Option	Process Temperature Compensation
	1	Standard temperature compensation over process temperature range of -40°C to 125°C. Accuracy: ± (1 + 2000/V) %, where V = SFPM, @ 25°C.
	2	Standard temperature compensation over process temperature range of 0°C to 260°C. Accuracy: ± (2 + 2000/V) %, where V = SFPM, @ 125°C.
	3	Velocity-Temperature Mapping (VTM) with data sets over process temperature range of 0°C to 260°C. Accuracy: ± (2 + 2000/V) %, where V = SFPM.
	4	Velocity-Temperature Mapping (VTM) with data sets over process temperature range of 0°C to 500°C. Accuracy: ± (3 + 3000/V) %, where V = SFPM. Specify process temperature range. HHT models only.

F5	Option	Sensor Support Diameter & Flange Options	
	A	0.5", 0.75", 1"	No flange connection
	B	0.5"	0.5", Class 150, ANSI BI6.5
	C	0.5"	0.5", Class 300, ANSI BI6.5
	D	0.5", 0.75"	0.75", Class 150, ANSI BI6.5
	E	0.5", 0.75"	0.75", Class 300, ANSI BI6.5
	F	0.5", 0.75", 1"	1", Class 150, ANSI BI6.5
	G	0.75", 1"	1", Class 300, ANSI BI6.5
	H	0.75", 1"	1.25", Class 150, ANSI BI6.5
	I	0.75", 1"	1.25", Class 300, ANSI BI6.5
	J	0.75", 1"	1.5", Class 150, ANSI BI6.5
	K	0.75", 1"	1.5", Class 300, ANSI BI6.5
	L	0.75", 1"	2", Class 150, ANSI BI6.5
	M	0.75", 1"	2", Class 300, ANSI BI6.5
	N	1"	2.5", Class 150, ANSI BI6.5
	P	1"	2.5", Class 300, ANSI BI6.5
	S	1"	3", Class 150, ANSI BI6.5
	T	1"	3", Class 300, ANSI BI6.5
	U	1"	4", Class 150, ANSI BI6.5
	V	1"	4", Class 300, ANSI BI6.5

F6	Option	Flange U Dimension
	_ _ _	Enter 000 for no flange connection. Enter U-dimension to nearest 10th of an inch without a decimal point. For example, 7.7" is 077 and 23.6" is 236. **Note:** Convert metric units to English units.

more on next page

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F7	Option	Velocity Calibration Range (Maximum)	
	A	Vmax	
	B	300 SFPM	(1.4 NMPS)
	C	600 SFPM	(2.8 NMPS)
	E	1,000 SFPM	(4.7 NMPS)
	G	2,000 SFPM	(9.3 NMPS)
	I	3,000 SFPM	(14 NMPS)
	K	4,000 SFPM	(18.6 NMPS)
	M	6,000 SFPM	(28 NMPS)
	P	9,000 SFPM	(41.9 NMPS)
	R	12,000 SFPM	(56 NMPS)
	T	15,000 SFPM	(70 NMPS)
	V	18,000 SFPM	(84 NMPS)
	X	24,000 SFPM	(112 NMPS)

F8	Specialty Gas Velocity Calibration		
	Laboratory Calibration	Correlation Calibration	Description
	01	–	Ambient Air
	07	–	Compressed Air
	–	0M	Compressed Air (correlated to 70,000 SFPM)
	–	56	Dry Ammonia
	08	58	Argon
	–	60	Butane
	14	64	Carbon Dioxide
	–	68	Dry Chlorine
	20	70	Ethane
	22	72	Ethylene
	26	76	Helium
	28	–	Hydrogen
	32	82	Methane
	35	85	Digester Gas 50% CH_4 50% CO_2
	36	86	Digester Gas 60% CH_4 40% CO_2
	37	87	Digester Gas 70% CH_4 30% CO_2
	–	8K	User-Defined Binary Gas Composition
	–	8M	One Gas Curve
	–	8N	Two Gas Curves
	–	8O	Three Gas Curves
	–	8P	Four Gas Curves
	–	8Q	Five Gas Curves
	40	90	Nitrogen
	44	94	Oxygen
	46	96	Propane

Notes: Laboratory gas calibrations are performed with high purity gases and are NIST Traceable. Customers must specify process pressure (Feature 10). Propane to 50 PSIA, all other gases to 150 PSIA.
Options 8M-8Q allow up to a 5-gas mix per curve; contact Kurz Sales Support if Hydrogen is included in the mix.

F9	Option	Safety Approvals
	A	Increased Safety: cETLus, ATEX, UKEX, and IECEx Aluminum enclosure Type 4, IP66 Ex ec IIC T5…T3 Gc; Class I Zone 2 AEx ec IIC T5…T3 Gc Class I Division 2, Groups A, B, C, and D DC Electronics Enclosure: Ta = -40°C to 65°C (T4) AC Electronics Enclosure: Ta = -40°C to 50°C (T4) or to 65°C: 150°C (T3) Sensing Element: Tp = -40°C to 55°C (T5) or to 130°C (T3)
	B	Flameproof: cETLus, ATEX, UKEX, and IECEx Aluminum enclosure Type 4, IP66 Ex db IIB + H2 T5…T3 Gb; Class I Zone 1 AEx db IIB + H2 T5…T3 Gb Class I Division 1, Groups B, C, and D DC Electronics Enclosure: Ta = -40°C to 65°C (T4) AC Electronics Enclosure: Ta= -40°C to 50°C (T4) or to 65°C: 150°C (T3) Sensing Element: Tp = -40°C to 45°C (T4) or to 110°C (T3)
	D	Transmitter and sensing element separate (Feature 1, Options R and S only) Transmitter Protection by Increased Safety: cETLus, ATEX, UKEX, IECEx Electronics enclosure: Polycarbonate Type 4, IP54 Sensing Element Protection by Flameproof: cETLus, ATEX, UKEX, IECEx Sensor Enclosure: Aluminum Type 4, IP66 AC Electronics Enclosure Ex ec IIC T5…T3 Gc; Class I Zone 2 AEx ec IIC T5…T3 Gc Class I Division 2, Groups A, B, C, and D Ta: -25°C to 50°C (T4) Sensor Enclosure Ex db IIB + H2 T5…T3 Gb; Class I Zone 1 AEx db IIB + H2 T5…T3 Gb Class I Division 1, Groups B, C, and D Ta = -40°C to 75°C (T5) Sensing Element: Tp = -40°C to 45°C (T4) or to 110°C (T3)
	H	Transmitter and sensing element separate Flameproof: cETLus, ATEX, UKEX, and IECEx Electronics enclosure: Stainless Steel Type 4x, IP66 Sensor Enclosure: Stainless Steel Type 4x, IP66 Ex db IIB + H2 T5…T3 Gb; Class I Zone 1 AEx db IIB + H2 T5…T3 Gb Class I Division 1, Groups B, C, and D DC Electronics Enclosure: Ta = -40°C to 65°C (T4) AC Electronics Enclosure: Ta= -40°C to 50°C (T4) or to 65°C: 150°C (T3) Sensor Enclosure: Ta = -40°C to 75°C (T5) Sensing Element: Tp = -40°C to 45°C (T4) or to 110°C (T3)

F10	Option	Process Pressure
	___	Enter the Absolute Pressure (PSIA) rounded to a whole number. For example, a process Absolute Pressure of 14.7 PSIA, round to 15.0 and enter 015; for 150 PSIA enter 150.

F11	Option	Communications and Inputs/Outputs	
	B	Standard	Two 4-20mA isolated outputs
	C	Full	Two 4-20mA isolated outputs, two relays, two digital inputs, one non-isolated 4-20mA input
	E	HART-1	One 4-20mA isolated output, two relays, two digital inputs, one non-isolated 4-20mA input
	H	HART-2	Two 4-20mA isolated outputs, two relays, two digital inputs, one non-isolated 4-20mA input
	K	Profibus DP	Two 4-20mA isolated outputs, two relays, two digital inputs, one non-isolated 4-20mA input

F12	Option	Process Temperature
	____	Enter the Absolute Temperature (°Rankin = °F + 460) rounded to a whole number. For example, a Process Temperature of 77°F is written as 0537 (77 + 460).

Note: Add the letter "S" to the end of Feature 12 to include SIL1 certification via TUV Rheinland.